IN THE SPECIFICATION:

Please amend the paragraph beginning on p. 10, line 5 as follows:

Transducer heads **48** are mounted on flexure springs ~~**50**~~ carried by arms **52** ganged together for simultaneous pivotal movement about a support spindle **54**. One of the arms **52** includes an extension **56** driven in a pivotal motion by a head drive motor **58**. Although several drive arrangements are commonly used, the motor **58** can include a voice coil motor **60** cooperating with a magnet and core assembly (not seen) operatively controlled for moving the transducer heads **48** in synchronism in a radial direction in order to position the heads in registration with data information tracks or data cylinders **62** to be followed and access particular data sectors **64**. Although a rotary actuator is shown, it should be understood that a disk drive with a linear actuator can be used. Data storage disk drive system **30** is a modular unit including a housing **66**. The various components of the disk drive system **30** are controlled in operation by signals generated by control unit **34** such as motor control signals on line **46A** and position control signals on line **58A**.

Please amend the paragraph beginning on p. 17, line 9 as follows:

Yet another way to obtain a non-uniform plastic structure is with a ridge/trough **104**, **106** combination, as shown in FIG **10**. The teeth ~~**104**~~ **102** are preferably extensions from the clamp **92** which extend into the plastic matrix. The ridges **104** may be annularly aligned, segmented, randomly placed, etc. This will increase the density and modulus of the plastic structure and will give it similar material properties as explained in the previous paragraphs. Note also that the ridges **104** may also extend from the plastic ring into the clamp **92**.